



# BLACK THUNDER



Model 89 Black Thunder, 16" Threaded Barrel, M-Lok Fore End Tip, Scout Scope Mount, Muzzle Brake, Black Laminate Stock.

Proudly built in the USA, the Big Horn Armory lever action rifles continue the rich legacy of American firearms design and development. Designed and built from the ground up and solidly engineered using the finest materials, techniques and CNC technology, Big Horn Armory lever action rifles embody the best of the Models 1886 & 1892 lever actions in a modern platform capable of handling the powerful 500 S&W Magnum, and other big bore magnum cartridges while delivering 300-600 fps more than the revolver.

Imagine 458 Win Mag power from a pistol cartridge. Such power exists in our lever guns with up to 4600 ft-lbs of muzzle energy available. The receivers and steel parts are manufactured using 17-4PH SS and barrels are made using 416 SS. All are precision machined and surface hardened to Rc82 using our Nitriding process to deliver unparalleled downrange performance and rugged in the field dependability.

The Nitride Hunter Black finish is the base color of our stainless steel after processing.

The black laminate stock and fore end are fitted with integral front and stud rear sling swivel mounts. The pistol grip buttstock utilizes a 1" Pachmayr Decelerator pad to tame recoil. Buttstock and fore end are given multiple coats of a durable synthetic satin finish. The wood is then glass bedded to the metal parts, ensuring extra accuracy and durability.

The standard Skinner ghost ring rear sight is mated with a Marble front white bead sight for fast target acquisition. Our large hunter friendly curved lever enables ease of operation. Especially with gloved hands.

Combining the long tradition of great American sporting rifles with the tactical look and feel, the Black Thunder provides hunters and shooters with pride in owning the best American made lever gun available and a powerful advantage afield.



**319 Blackburn St.  
Cody, WY 82414**

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[www.bighornarmory.com](http://www.bighornarmory.com)



# BLACK THUNDER



The new Big Horn Armory Black Thunder in 500 S&W is made to handle whatever you get into or need to get yourself out of.

The 500 S&W Magnum chambering lets the Black Thunder shoot bullets from 200 grains to a truck-stopping 700 grains. This incredible weight range combined with the availability of almost any style and type of bullet imaginable makes the Black Thunder capable of taking any game animal walking the planet.

## SPECIFICATIONS

**Caliber:** 500 S&W Magnum  
**Rate of Twist:** 1:24  
**Magazine Capacity:** 6 rounds  
**Overall Length/Weight:** 36", 7lbs 12oz  
**Length of Pull:** 13.75"  
**Action Materials:** 17-4 Stainless  
**Stock Finish:** Synthetic Satin  
**Recoil Pad:** 1" Pachmayr Decelerator  
**Fore End Tip:** M-Lok  
Picatinny Style Scout Scope Mount, Tank Style Muzzle Brake, Three 2.5" Picatinny Rails mounted to Fore End Tip. Optics, Bi-Pod and Flashlight not included.

## Website:

[www.bighornarmory.com](http://www.bighornarmory.com)

## Facebook:

[www.facebook.com/BigHornArmory](http://www.facebook.com/BigHornArmory)

## YouTube:

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